

# MARLON

## Marine Primer F

### Product description

Marlon Marine Primer F is a water based adhesion primer for products of the Marlon Marine cement based series. To be used for priming of various kinds of metal, and between concrete layers on board ships.

- Rapid drying and fast setting
- Excellent adhesion to the substrate
- One component, water based primer, easy to apply

### Surface preparation

The surface must be clean, free from dust, grease, oils and other substances, which may impair the adhesion. Marlon Marine Primer F can be used directly on steel and cement based mortars. For the application on aluminum or decks coated with a zinc rich shop primer, wash primer or another suitable tie coat is required before priming with Marlon Marine Primer F.

### Application

Marlon Marine Primer F is applied with a long hair roller. After drying, the mortars can be applied tightly re-seal container immediately after use. Advice on specific applications, such as use on aluminum or zinc rich primers, please contact Marlon Marine.

### Important

Marlon Marine Primer F can be used undiluted directly on steel surface before applying Marlon Marine based cement series, between concrete layer Marlon Marine Primer F must be diluted 1:3 (one part of Marlon Marine Primer F and three part of clean water).

### Notice

The recommendations relating to the application and end use of Marlon Marine products are given in good faith based on our current knowledge and experience. The information and recommendations are given without warranty of any kind and does not lead to any further liability for Marlon Marine, besides what is stated in the sales agreement. It is the buyer or end-user's responsibility to investigate or in other way make sure that Marlon Marine's product are suitable for the intended use and further are stored, handled and applied in accordance with stated directions. All orders are delivered and accepted in accordance with Marlon Marine's general conditions of sale.



# Product information

## Material consumption

1.0 liter (33.81 oz) covers approx. 10 m<sup>2</sup> (107.64 ft<sup>2</sup>) (on steel surface).

## Application temperature

10-35°C (50-95°F).

## Drying time

Approx. 1-2 hour at 20°C/68°F and 80 % RH.

## Pot life

25-30 minutes at 20°C/68°F and 80 % RH.

## Shelf-life

Min. 12 months in unopened packaging.

## Storage

In dry conditions, do not expose to moisture and freezing temp.

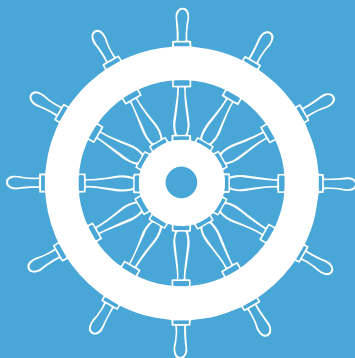
## Packaging

Can of 10 liters (3380 oz) 60 cans per pallet.

## Information

Item no. 80040

Version 05.19 replace -



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